					CPS						
Work Orde Thursday, July 0											Page 1
Revision ID:	D3245-5 Door			Accept				S	Setup Sta		
Start Date: Required Date: Reference:	7/7/2011 7/21/2011	Start Qty: 8.00 Req'd Qty: 8.00			Cust Item I Customer:	D:			,		
Approvals:	Process Pla	n: <u>C</u> Z	Date: 1//07/07 Date:			ite:		F	Run Sta St		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr									
D3245	Rev	В									
Waterjet FLOW CNC Waterje	t	FLOW WATER JET Memo 1-Cut as pe Deburr if no	r Dwg D3245 □Dwg Re ecessary	0.00 0.00 v:□Prog Rev	:_ 			TB11-	8-40	(10)
QC Quality Control		QC2- Inspect parts off n	nachine FAI/FAIB	0.00				ाष्ट्रा	-9 <u>-(</u>)		-

120

QC

QC8- Inspect parts - second check

0.00 2 wosli

Quality Control

Memo

W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
».							-		
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	_ Date: _	
	Re	esolution:	Disposition	n:	_ QA: N/C	Closed:		Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORMA	ANCE (NC	R)		,	
DATE	STEP	Description of NC		Corrective Action Section			cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat		ion C	Chief Eng	QC Inspector
		·							
		·							
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Work	Order	ID	71671
****	VIUCE	11/	/ 1 37 / 1

Thursday, July 07, 2011 12:10:13 PM



Page 2

Item ID:

D3245-5

Accept

Setup Start

Stop



Revision ID:

Item Name: **Start Date:**

Door

Required Date: 7/21/2011

7/7/2011

Start Qty: 8.00

Req'd Qty: 8.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Date:

Run

Start

Stop

Sequence ID/

Date:

SPC (Y/N):

Tool ID

Tool # Plan

Code

Accept Qty

(io)

Reject Qty

Reject Number

Insp. Stamp

Work Center ID 130

Brake NC

Brake NC

Operation Description

NC BRAKE

Set Up/ **Run Hours**

0.00

Deburr if necessary | Form D3245-5 as per Dwg D3245Identify as D3245-5

140

Quality Control

QC5- Inspect part completeness to step on W/O

150

Packaging Packaging

Memo

0.00

80 11-09-9.61

Memo

Identify as per dwg & Stock Location. ST 233 0.00

W/O:			WC	RK ORDER CHANGI	ES		<u></u>		
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			V manufacture and the						
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	\: <u> </u>	_ Date: _	
	R	esolution:	Disposition	n:	_ QA: N/C Cld	sed:		Date: _	
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Section	on B Sign &	Verific		Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Date	Section	on C	Chief Eng	QC Inspector
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W	ork	Ord	ler ID	71	671
7 7	UI IL	\mathbf{v}		, ,	. •

Thursday, July 07, 2011 12:10:13 PM



Page 3

Item ID:

D3245-5

Accept

Setup Start



Revision ID:

Start Date:

Item Name:

Required Date: 7/21/2011

Door

7/7/2011

Start Qty: 8.00 Req'd Qty: 8.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop



QC:

Operation

Description

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop



Sequence ID/

Work Center ID

160

Memo

QC21- Final Inspection - Work Order Release

0.00

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

Quality Control

0.00

		· ~								
W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	CEDURE CH	ANGE	By	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	<u>. </u>	PAR #:	Fault Cat	egorv:	NCR: Y	es N	o DQ /	1 A:	Date:	
		esolution:								
NCR:			WORK ORI	DER NON-CONFORMA	NCE (N	ICR)				
DATE	STEP	Description of NC		Corrective Action Section			Verific	ation	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	51	gn & late	Secti	on C	Chief Eng	QC inspector
			:							

Picklist Print

Thursday, July 07, 2011 12:10:10 PM

Work Order ID: 71671

Parent Item:

D3245-5

Parent Item Name: Door



Start Date: 7/7/2011

Required Date: 7/21/2011

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP A□04.07.07□New issue□KJ/JLM□

IPP Rev:b ECN 1052 07-10-31 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S22GA	1 (1) 400 (1) 101 100)	Purchased	No			100	sf	43.3600	0.804	6.770526	(
										(B1)	DF8-		

304/316 .032 Sheet

Location	Loc Qty	Loc Code	
020	5.8		
109057	5.8		/
MAT020	37.56		(
117379	37.56		118400
118400			

	•									
W/O:			WC	RK ORDER CHANG	ES	<u>:</u>				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Dat	te (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							·			
						·	:		·	
Port No	<u> </u>	DAD #-	Fault Oats		NOD V		DO 4		D-1-	
Part NO		PAR #:								
	R(esolution:	· · · · · · · · · · · · · · · · · · ·				•		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (N	CR)				
DATE	STEP	Description of NC		Corrective Action Secti			erificat	ion	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n &	Section		Chief Eng	QC Inspector
	,									
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		}								
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DART AEROSPACE LTD	Work Order:	7/67/
Description: Angle Plate	Part Number:	D3245-5
Inspection Dwg: D3245 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	F	rototype
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			L			,	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	omments
Ø0.098	+0.004/-0.001	,102	×		V BOZ		
0.200	+/-0.010	761	ъ		V		
0.194	+/-0.010	191	>		V		
1.062	+/-0.010	1,060	N		V		
1.150	+/-0.010	1.147	*	·	V		
1.000	+/-0.010	1.001	ъ		V		
6.000	+/-0.010	6.001	<u>አ</u>		Ý		
8.69	+/-0.030	8.686	>		PROW502		
					,		
Measured by:	(B)	Audited by: δ	\		Prototype App	oroval:	N/A
Date:	11-8-10		W021/1			Date:	N/A
Rev Date	Change				Rev	vised by	Approved

Rev	Date	Change	Revised by	Approved
Α	08.09.04	New Issue	KJ/DD	12

